



- Step 1 - Assemble Sides A and B laying on ground  
 Step 2 - Bolt Part 3 to Side A while still lying on ground  
 Step 3 - Stand up both sides and join them together  
 Step 4 - Tighten all bolts only once Side A and B are joined together standing and the base is square  
 Step 5 - Anchor to ground

Item Num.	PART NUMBER	QTY.
1	40008 Upright 4D 2550mm Power Cage	4
2	40004 Crossbeam Tri 1080mm	2
3	40002 Crossbeam Single Pipe 1080mm 25nb	2
4	10024 Bolt Hex High Tensile G8.8 Black Oxide M12x110mm	16
5	10028 Washer Flat Black Oxide M12 Large Series 37mm OD	32
6	10029 Nut Nyloc Black Oxide M12	16
7	10027 Sleeve Anchor Zink D12x80mm	12



DESCRIPTION:

Single Rack Assembly

PRODUCT ID: 60001

SCALE:1:50

SHEET 1 OF 1

A3